

SHIP: USS LASALLE (AGF-3)

ITEM NO: 150-11-004

COAR: 16-537

PCN: CC02-A006

CMP: NONE

SURVEYOR: HENDRICKS

1. SCOPE:

1.1 Title: Structural Repairs Above the Main Deck; accomplish

1.2 Location of Work:

1.2.1 04 Level, Weather, Frames 84-85, Port

1.3 Identification:

1.3.1 Not Applicable

2. REFERENCES:

a. Standard Items

b. MIL-STD-1689, Fabrication, Welding and Inspection of Ships Structure

c. 111-1777219 Rev H, 04 Level Plating and Beams

3. REQUIREMENTS:

3.1 Accomplish a visual inspection of the area listed in 1.2 for damage or deterioration.

3.1.1 Submit four legible copies of a report listing the requirements of 3.1, including a sketch showing the location and extent of the damaged or deteriorated conditions to the SUPERVISOR.

3.2 Remove the following material in the location listed in 1.2 and as designated by the SUPERVISOR.

3.2.1 A total of ten square feet of deteriorated deck plating.

3.2.2 A total of ten linear feet of angle deck support.

3.3 Accomplish non-destructive testing inspection on "STS" plating in way of the material removed in accordance with Paragraph 6 of 2.b. Qualification and certification of non-destructive testing personnel shall be in accordance with 2.b.

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3.3.1 Submit four legible copies of a report listing results of 3.3 to the SUPERVISOR.

3.4 Accomplish repairs to three linear feet of linear indications as determined by the non-destructive testing and as designated by the SUPERVISOR, in accordance with 2.b.

3.5 Chip and grind surfaces flush in way of repairs.

3.6 Install new material in place of that removed in 3.2.1 and 3.2.2 using 2.c for guidance.

3.7 Accomplish the requirements of 009-12 of 2.a, including Table 3, Column B, Lines One through 7.

3.8 Accomplish the requirements of 009-32 of 2.a for the new and disturbed surfaces.

4. NOTES:

4.1 None.

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5. GOVERNMENT FURNISHED MATERIAL (GFM):

	<u>QTY</u>	<u>UI</u>	<u>NAME OF PART/ DESCRIPTION</u>	<u>PIECE NO.</u>	<u>REF. NO.</u>	<u>NATIONAL STOCK NO.</u>	<u>PARA NO.</u>
5.1	PUSH MATERIAL:						
1.	None.						
5.2	KITTED MATERIAL:						
1.	None.						
5.3	LLTM:						
1.	10	LF	Angle, Structural, 2.5"x2.5"x 0.25",C.S.	--	2.c	9520-00-277-4920	3.6
2.	10	SF	Plate, 10.2#, HTS Minimum size 2'x5'	--	2.c	9515-00-224-3086	3.6
2.	One	KT	Paint, F-150,	--	--	8010-00-437-6757	3.8
3.	One	KT	Paint, F-151,	--	--	8010-01-302-6838	3.8